

# COMPRESSED AIR DRYERS ALM-E SERIES





## OUR POWERS OF INNOVATION: **AN IMPORTANT DEVELOPMENT FOR OUR CUSTOMERS**

ALMiG is one of the leading compressed air technology system providers and has decades of experience delivering premium products in the compressed air sector. Companies all around the world trust in our customer focused solutions, our quality, innovation and flexibility.

Constant research and development form the essential foundations for the efficiency of every system manufactured by ALMiG. Only these constant enhancements and improvements enable us to react quickly and flexibly to individual customer wishes. This approach is complemented by our comprehensive understanding of the sector and extensive service offering which enable ALMiG to stand as skilled partners alongside every customer whatever the issue.

Our customers receive from ALMiG sophisticated compressor technologies and extensive service provision. The latest technologies combine excellence with the quietest possible running performance, optimal energy efficiency and particularly careful conservation of resources. You see: it pays to get to know our long-established Swabian company.

### **ALMiG: Compressor Systems MADE IN GERMANY**

- Piston compressors
- Screw Compressors
- Turbo compressors
- Scroll compressors
- Special installations
- Controls
- Compressed air preparation
- Services

# AIR DRYERS

## Compressed Air Dryers ALM-E Series

ALMiG knows the importance of high quality compressed air and guarantees to provide customers with the highest available quality air in the market.

Using clean, dry air is extremely important for all kinds of air powered applications. Moisture or contamination in the air which will come from the standard compressor outlet will cause complicated system errors. These complications will decrease productivity and may affect the production quality of final products.

### Advantages:

- Low pressure drop results in Energy Savings
- Quick start and reaction time insures the air quality required is achieved quickly.
- Every dryer is specially designed according to its flow with the right components to consume lowest energy consumption.
- Highly energy-efficient R134a refrigerant is standard across all models
- A state of the art heat exchanger design provides the highest cost saving one in the industry
- Best in class refrigerant compressors consume less energy against competitor dryers
- Pressure switches control the condenser's fan motor for saving energy and letting the system operate at desired conditions

### The ALM-E Series Refrigerant Circuit and Insulation

ALMiG only uses environmentally friendly R134a refrigerant gas in the dryers. This refrigerant is suitable for both low and high temperature applications. R-134a has excellent thermodynamic properties and can operate at very low pressure compared to other refrigerants. This will in turn increase the refrigerant compressor's service life. With R-134a ALMiG dryers can operate at very high ambient temperatures.

ALMiG refrigerant dryers provide a constant pressure dewpoint within its operational range. This is made possible, by utilizing the latest refrigeration technology available in the manufacturing of the dryers.

### Application

Filtration and air purification applications at a cost effective price.

### Applications Include

Food production, dairies, breweries, clean conveying air, chemical plants, pure air and clean room technology, Pharmaceutical industry, weaving machines, photo labs, paint spraying, powder coating, packaging, control and instrument air, sand and/or shot blasting, general air works, microchip production, optics, process air as well as many other markets.





**Digital Controller (Digi-Pro)**

Digi-Pro Digital controller is standard on ALM-E23-ALM-E5058  
ESD Digital controller is standard on ALM-E5850-ALM-E12500



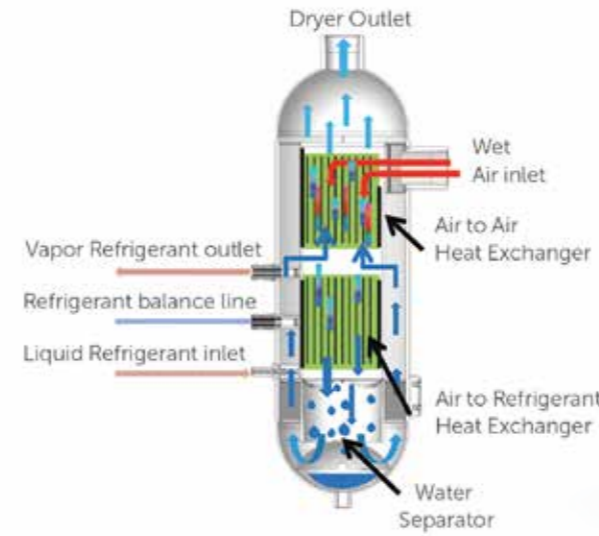
**Electrical wires are separated from Refrigerant side**

There are very few electrical wires inside the refrigerant side of the dryer. Electrical box has an external cover with access from the outside of the dryer. Therefore there is no need to open dryer panels electrical access.

**Compact Design**

ALMiG dryers are highly reliable, efficient, have small space demands and offer low cost ownership. ALMiG Refrigerated Air Dryers are suitable for the smallest installation spaces. Having two filters integrated into the dryer frame offers a huge advantage to the service techs and end users.

The integrated filters save labor time, piping cost and space at the facilities where the ALMiG Dryer is used. The compact size also offers flexibility and economy during their transport.



**Aluminum Plate Heat Exchanger is standard**

- Very Low Pressure Drop
- Thin Aluminum Plate Thickness
- High Heat Transfer Surface Area
- Strong Due to External Thick
- Cylindrical Wall
- Water Separator is Optimized for Best Performance ALM-E5850-ALM-E12500

**Scroll Compressors**

Scroll Compressors are energy efficient and strong against liquid shocks. For energy saving scroll compressors are used for 400 Nm<sup>3</sup>/h and above ALM-E Dryers.



**Easy Access**

Easy access in to the cooling components in seconds by the help of screw free panels and plastic handles. Easy for Service and more working space. Service techs save time by not removing fasteners.





**Zero Clearance Compressed Air Filters with High Performance Elements**

Compressed Air Filter kit is standard on the ALMiG Dryers. The filter with X Element (coalescing filter for water removal) is used for up to 1 micron particles and the Filter with Y Element (coalescing filter for oil removal) is used to remove oil down to 0.01 ppm Zero cleaance design helps service technicians to replace the element in minutes.

ALMiG Refrigerant Air Dryers are designed by engineers who have received all of the design feedback from field engineers and service technicians. This service friendly design makes ALMiG dryers very unique in the industry. Dryer Filter kit which has 2 elements, 2 automatic drains and 2 viton o-rings helps the customers to operate the dryers at its best performance until next planned maintenance.

Replacing drains on the filters is very critical when replacing elements. Because drains may get clogged with dirt and oil over time.



**Grooved couplings and fittings**

On Compressed Air lines, Grooved couplings and fittings are commonly used in the industry. These couplings increase flexibility on connections, help the service technician to dismantle and assemble pipes easily and quickly



**Excessive Water Droplet Drains**

Liquid water droplets coming from the line to the inlet of the dryer is seperated by the inlet filter and drained. Filter auto drain have manual valves on it. This allows the system to be depressurized when these filters go to service.

**Replacement Filter Element**

Pressure drop is a huge concern in compressed air. In many applications high pressure drops will cause a decrease in the pressure at the point of use. Sometimes this low pressure is not enough for the machines or processes to operate correctly. In addition dirt particles and oil in the compressed air system may block the filters quickly. It is important for the end users and service technicians to recognise if there is a problem in the system. The performance of the filters directly affects the pressure drop and system performance. Therefore, it is very important that the filter elements are changed at the filter service time.

An alarm / warning indicating that the filters are changed periodically is provided by a digital controller on the ALMiG Air Dryer. When this alarm triggers, the filter must be changed to avoid loss of performance and pressure drop.



**Replacement Filter Element**

ALMiG beginning to produce a new generation of air dryers with Digi-Pro series controller. With the Digi-Pro series controllers, air dryers have outstanding technology for both functionality and dynamism, as well as appearance. New controller design offers to users adjustments with one finger so easier accessibility. Design and dynamism senior technology reaches a top level with touch keys. The multi-functional display provides an accurate digital dew point display as well as coded alarm monitoring of the refrigerant dryer.





**ESD Digital Controller**

ALMiG Refrigerated Air dryers with ESD Digital controller has a lot of economy features and alarm capabilities. Refrigeration dryers are usually the most efficient dryer solution for the compressed air applications. With the help of the highly engineered ESD ALMiG Refrigerated Air dryers will reduce your energy consumption. ESD helps the service techs to monitor many useful parameters on the dryer and guides them to troubleshoot any problem very easily.

ESD is very useful when there is no air coming in to the dryer when the dryer is running. Especially during the nights, weekends and holidays many companies do not stop their dryers although they do not run compressed air. ESD saves a huge amount of money by simply shutting the dryer down automatically when it is not in use.

**Correction Factor for ALM-E Air Dryers**

Example for choosing the correct Dryer; If a compressor delivers 200m<sup>3</sup>/hr at 6 bars the dryer inlet temperature is 40°C and ambient temperature is 30°C Please choose your Dryer as follows;  $200 / 0.94 / 0.92 / 0.98 = 236\text{m}^3/\text{hr}$  The correct Dryer for this application is ALM-E305

INLET TEMP. (C)	30	35	40	45	50	60	-	-
F1	1.29	1	0.92	0.78	0.65	0.45	-	-
AMBIENT TEMP (C)	20	25	30	35	40	50	-	-
F2	1.05	1	0.98	0.93	0.84	0.7	-	-
PRESSURE (BAR)	4	6	7	8	10	12	14	16
F3	0.80	0.94	1	1.04	1.11	1.16	1.22	1.25

**Technical Specifications**

MODEL	Capacity (m <sup>3</sup> /h)	Voltage	Connection Size kW	Filter Quantity and Type mm	Element Type mm	Pressure Drop (mbar)	Control Type kg	Max. Working Pressure (bars)	Max. Ambient Temp. (°C)	Max. Inlet Temp. (°C)
ALM-E-23	23	230/1/50	1/2"	1*GK045X + 1* GK045Y	MK045 KIT	115	Digi-Pro	16	45	50
ALM-E-38	38	230/1/50	1/2"	1 * GK045X + 1 * GK045Y	MK045 KIT	170	Digi-Pro	16	45	50
ALM-E-53	53	230/1/50	1/2"	1 * GK045X + 1 * GK045Y	MK045 KIT	280	Digi-Pro	16	45	50
ALM-E-70	70	230/1/50	1/2"	1 * GK070X + 1 * GK070Y	MK070 KIT	250	Digi-Pro	16	45	50
ALM-E-100	100	230/1/50	1/2"	1 * GK0150X + 1 * GK0150Y	MK0150 KIT	100	Digi-Pro	16	45	50
ALM-E-155	155	230/1/50	1/2"	1 * GK0150X + 1 * GK0150Y	MK0150 KIT	220	Digi-Pro	16	45	50
ALM-E-190	190	230/1/50	3/4"	1 * GK0150X + 1 * GK0150Y	MK0150 KIT	320	Digi-Pro	16	45	50
ALM-E-210	210	230/1/50	3/4"	1 * GK0500X + 1 * GK0500Y	MK0500 KIT	220	Digi-Pro	16	45	50
ALM-E-305	305	230/1/50	3/4"	1 * GK0500X + 1 * GK0500Y	MK0500 KIT	320	Digi-Pro	16	45	50
ALM-E-375	375	230/1/50	1 1/2"	1 * GK0500X + 1 * GK0500Y	MK0500 KIT	200	Digi-Pro	16	45	50
ALM-E-495	495	230/1/50	1 1/2"	1 * GK0851X + 1 * GK0851Y	MK0851 KIT	310	Digi-Pro	16	45	50
ALM-E-623	623	230/1/50	1 1/2"	1 * GK01210X + 1 * GK01210Y	MK01210 KIT	240	Digi-Pro	16	45	50
ALM-E-930	930	230/1/50	2"	1 * GK01210X + 1 * GK01210Y	MK01210 KIT	150	Digi-Pro	16	45	50
ALM-E-1200	1200	230/1/50	2"	1 * GK01210X + 1 * GK01210Y	MK01210 KIT	190	Digi-Pro	16	45	50
ALM-E-1388	1388	230/1/50	2"	1 * GK01820X + 1 * GK01820Y	MK01820 KIT	350	Digi-Pro	16	45	50
ALM-E-1200	1200	230/1/50	2"	1 * GK01820X + 1 * GK01820Y	MK01820 KIT	190	Digi-Pro	16	45	50
ALM-E-1388	1388	400/3/50	3"	1 * GK02700X + 1 * GK02700Y	MK02700 KIT	350	Digi-Pro	16	45	50
ALM-E-1800	1800	400/3/50	3"	1 * GK02700X + 1 * GK02700Y	MK02700 KIT	290	Digi-Pro	16	45	50
ALM-E-2500	2500	400/3/50	3"	Not Included	Not Included	190	Digi-Pro	16	45	50
ALM-E-2775	2775	400/3/50	3"	Not Included	Not Included	350	Digi-Pro	16	45	50
ALM-E-3330	3330	400/3/50	DN100	Not Included	Not Included	270	Digi-Pro	16	45	50
ALM-E-3915	3915	400/3/50	DN100	Not Included	Not Included	380	Digi-Pro	16	45	50
ALM-E-5085	5085	400/3/50	DN100	Not Included	Not Included	320	ESD-3	16	45	50
ALM-E-5850	5850	400/3/50	DN100	Not Included	Not Included	350	ESD-3	16	45	50
ALM-E-6975	6975	400/3/50	DN150	Not Included	Not Included	320	ESD-3	16	45	50
ALM-E-7875	7875	400/3/50	DN150	Not Included	Not Included	350	ESD-3	16	45	50
ALM-E-9000	9000	400/3/50	DN150	Not Included	Not Included	350	ESD-3	16	45	50
ALM-E-10500	10500	400/3/50	DN200	Not Included	Not Included	350	ESD-3	16	45	50
ALM-E-12500	12500	400/3/50	DN200	Not Included	Not Included	350	ESD-3	16	45	50

Note: Water condenser is available between models ALM-E-623 and ALM-E-12500

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Subject to errors and modifications

